



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	436	3187A 2	CRANKSHAFT ASSEMBLY (NOT I	1		
1	436	3187A 4	CRANKSHAFT ASSEMBLY (NOT I	.1		
2	11	52901	NUT, FLYWHEEL TO CRANKSH	.1		
3	30	32117	BEARING, BALL - UPPER	1,1		
4	30	20080	BEARING, BALL - LOWER	1,1	SERIAL 00000000-02709827	
4	30	53853	BEARING, BALL - LOWER	.1	SERIAL 02709828-09999999	
5	535	3190A 1	CENTER MAIN BEARING ASSEMB	2,2		
6	17	20032	DOWEL PIN, CENTER MAIN BE	4,4		
7	29	48410	BEARING, NEEDLE - OUTER R	112,11:		
8		26113	RACE, OUTER (PAIR)	2,2		
9	53	26933	RING, SMAP - OUTER RACE	2,2		
10	17	47246	DOWEL PIN, STEPPED RACE	2,2		
11	10	22968	SCREW, CENTER MAIN BEARIN	4,4		
12	11	46887	NUT, BEARING CLAMPING SCF	4,4		
13	537	3300A 1	MAIN BEARING ASSEMBLY, VAL	3,3		
14	17	20032	DOWEL PIN, MAIN BEARING	30,30		
15	10	45775	SCREW, MAIN BEARING CLAMP	6,6		
16	11	45774	NUT, MAIN BEARING CLAMPIN	6,6		
17	34	48082A 1	REED SET, MATCHED - MAIN BE	3,3		
18	34	48081	REED STOP, MAIN BEARING RE	12,12		
19	10	48080	SCREW, REED STOP MOUNTING	36,36		
20	472	3186A 4	PISTON AND PISTON PIN ASSEM	6,	SEE DRAWING BELOW	
21	40	45740	LOCK RING, PISTON PIN "G" TY	12,	SEE DRAWING BELOW	
22	39	45155A12	RING, PISTON (1/16") G" TYPE L	2,	SEE DRAWING BELOW	
20	742	3512A 2	PISTON AND PISTON PIN ASSEM	6,6	SEE DRAWING BELOW	
21	40	52035	LOCK RING, PISTON PIN "C" T	12,12	SEE DRAWING BELOW	
22	39	45155A12	RING, PISTON (1/16" THICK) "	2,2	SEE DRAWING BELOW	
23	618	3185A 2	CONNECTING ROD AND CAP AS	6,		
23	622	3666A 2	CONNECTING ROD AND CAP AS	.6		
24	31	47245A 1	BEARING ASSEMBLY, CRANKP	6,6		
25	10	47240	SCREW, CONNECTING ROD	12,12		
26	11	49091	NUT, CONNECTING ROD SCRE	12,12		
27	29	47270	BEARING NEEDLE - PISTON PII	174,17:		
28	12	47247	WASHER, NEEDLE LOCATING	12,12		